



**SERVICE PARTS MANUAL  
ICE UNDERCOUNTER SERIES CUBERS  
MODEL-ICEU070A**



14-1025-A

Date 02/8/2022

# ICEU070A Service Parts

This is the list of service parts for the ICEU070A undercounter ice machine.

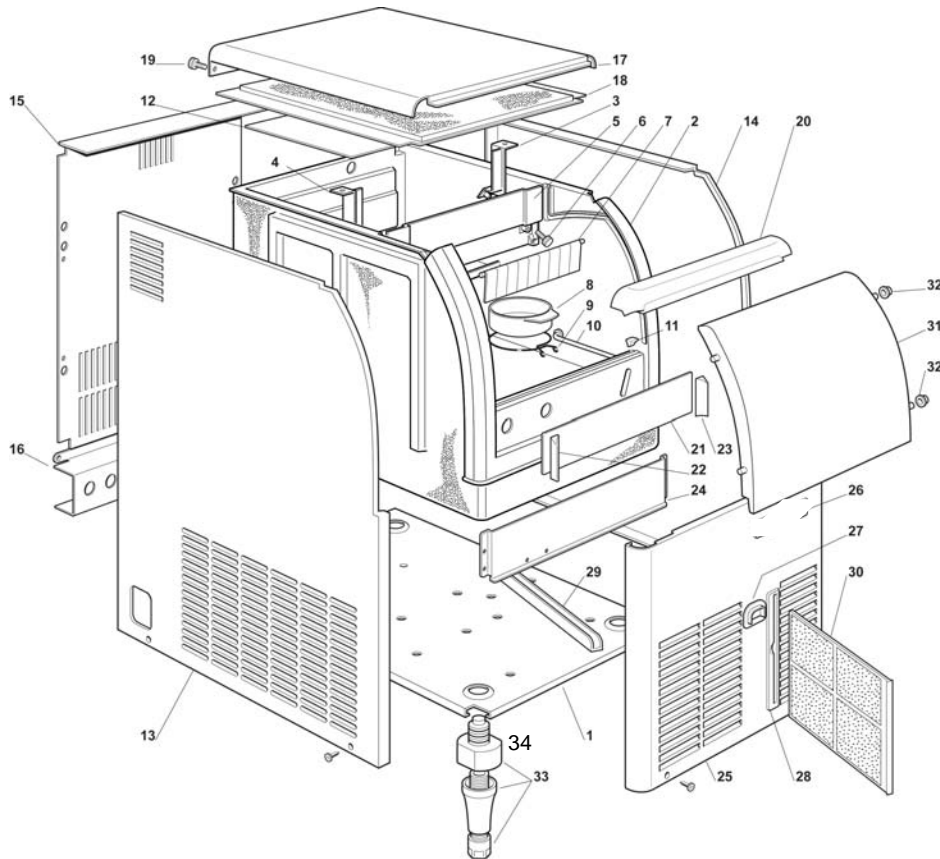
When ordering a part, be sure to confirm that the part is for the correct model.

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# ICEU070A Service Parts

## Cabinet

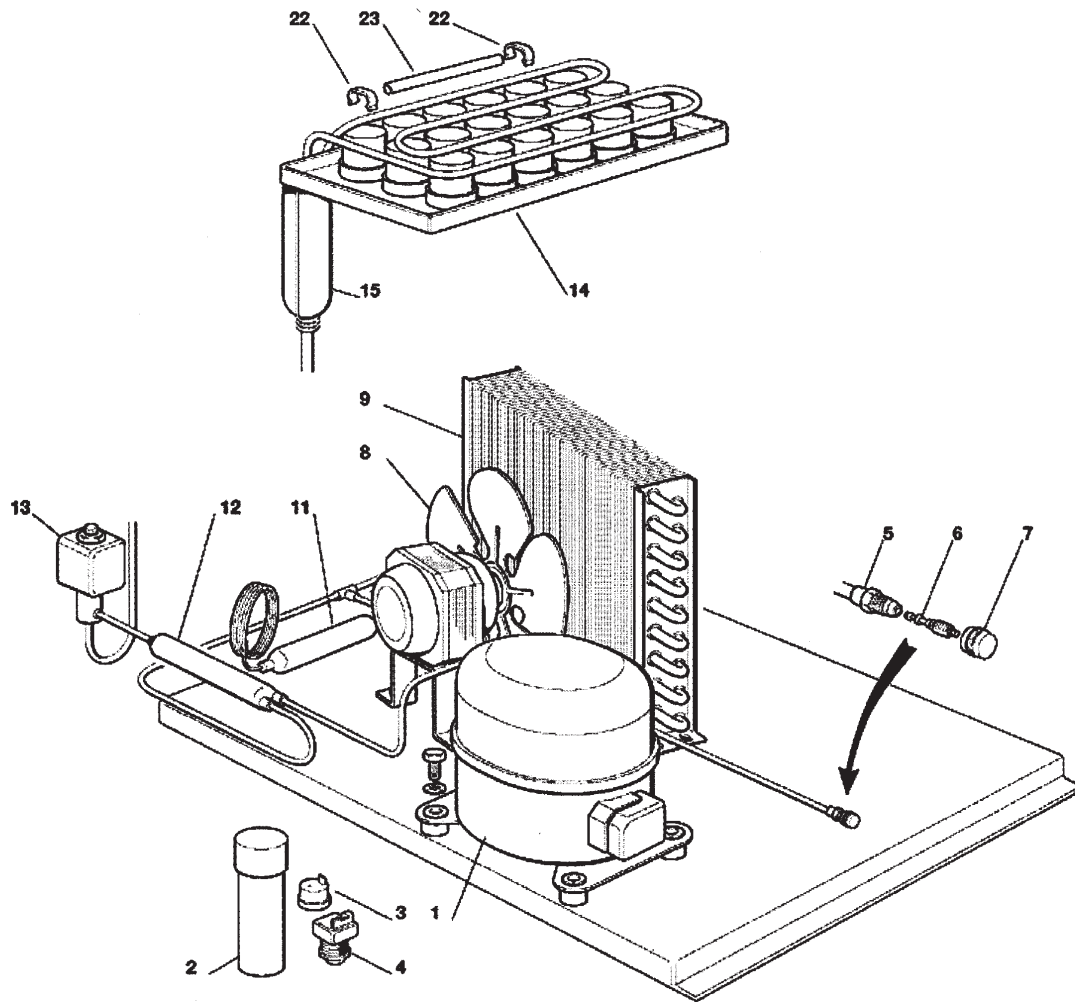


The Leg Components are sold Separately, 34 is Sockets only, 33 is Leg and Base  
For a COMPLETE LEG SET, ORDER ITEMS 34 AND 33

Item Number	Part Number	Description
1	1011411-01	Unit Base
2	1011411-02	Insulated Storage Bin
3	1011411-03	Curtain Bracket Right
4	1011411-04	Curtain Bracket Left
5	1011411-05	Curtain Bracket Upper
6	1011411-06	Thumb Screw
7	1011411-07	Curtain assy
8	1011411-08	Plastic Plug
9	1011411-09	Spring
10	1011337-17	Thermostat Holder
11	1011411-10	Shock Absorber
12	1011337-03	Evaporator Cover
13	1011411-11	Panel, Left Side
14	1011411-12	Panel, Right Side
15	1011411-13	Panel, Rear
16	1011411-14	Bracket
17	1011411-15	Insulated Top Panel
19	1011411-16	Thumb Screw
20	1011411-17	Front Liner
21	1011411-18	Front Plate
22	1011411-19	Corner Protection Left
23	1011411-20	Corner Protection Right
24	1011411-21	Bracket, Front
25	1011411-22	Panel, Front
26	1011411-23	Logo, Ice-O-matic
27	1011411-24	Front Switch Plastic Protection
28	1011411-25	Air Filter Seat
29	1011411-26	Slide, Air Filter
30	1011411-27	Air Filter
31	1011411-28	Bin Door
32	1011337-07	Bushing
33	1011411-29	Legs Kit
Not Shown	9051127-02	Ice Scoop

# ICEU070A Service Parts

## Refrigeration System

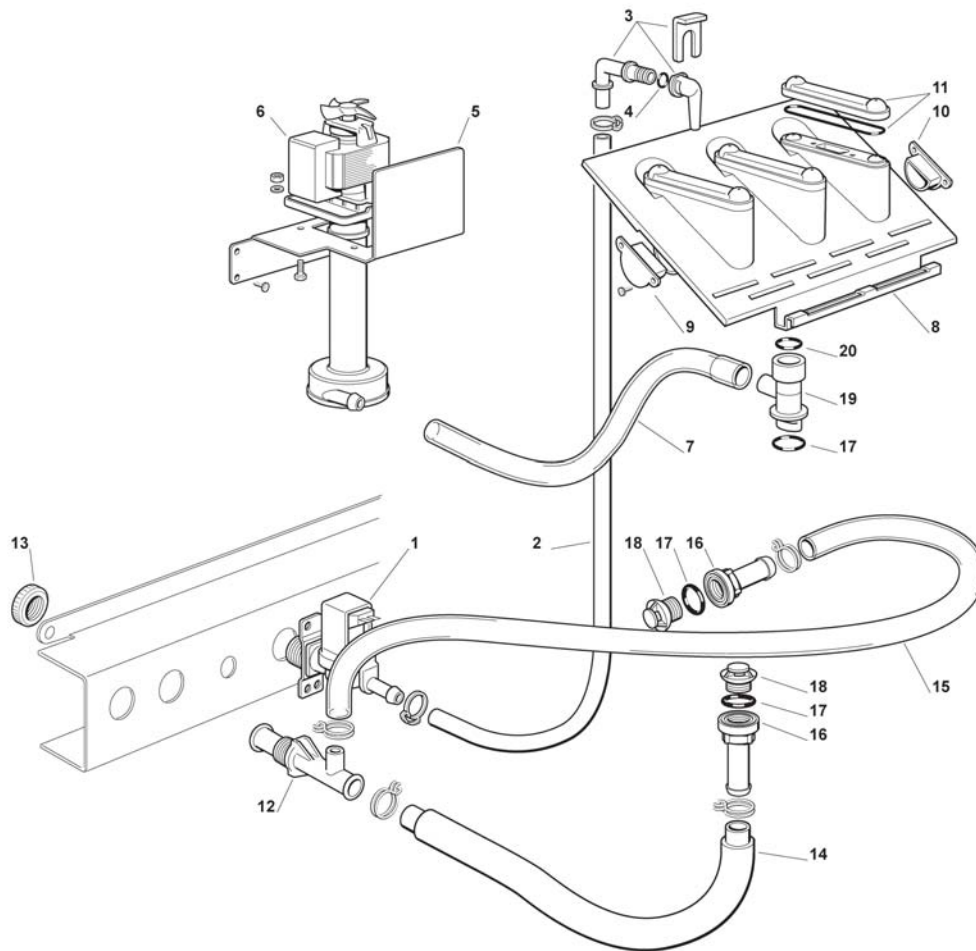


Item Number	Part Number	Description	Part Number	Description
1	1011411-80	Compressor (NEU6160Z)	1011411-30	Compressor (Embaraco)(NLA)
2	1011411-86	Start Capacitor (NEU6160Z)	1011411-31	Start Capacitor
3	1011411-85	Protector (NEU6160Z)	1011411-32	Protector
4	1011411-84	Current Relay (NEU6160Z)	1011411-33	Current Relay
5	1011357-67	Service Valve Body		
6	1011357-103	Service Valve Core		
7	1011357-65	Service Valve Cap		From Serial Number 16021280012312
8	1011357-42	Fan Motor (1011411-37=NLA)	1011411-71	Compressor (Cubigel GL90TE)(NLA)
8A	1011411-38	Fan Blade	1011411-68	Start Relay and Protector
9	1011337-48	Condenser	1011411-74	Start Capacitor
11	1011337-49	Filter		
12	1011337-58	Mechanical Filter		
13	1011337-56	Hot Gas Valve Body		
13A	1011337-57	Hot Gas Valve Coil		
14	1011411-39	Evaporator Assembly		
15	1011411-40	Suction Line Assembly		
22	1011337-46	Metal Clip		
23	1011411-41	Bulb Holder		

Note: 1011411-80 Compressor replaces the 1011411-30 Compressor.

# ICEU070A Service Parts

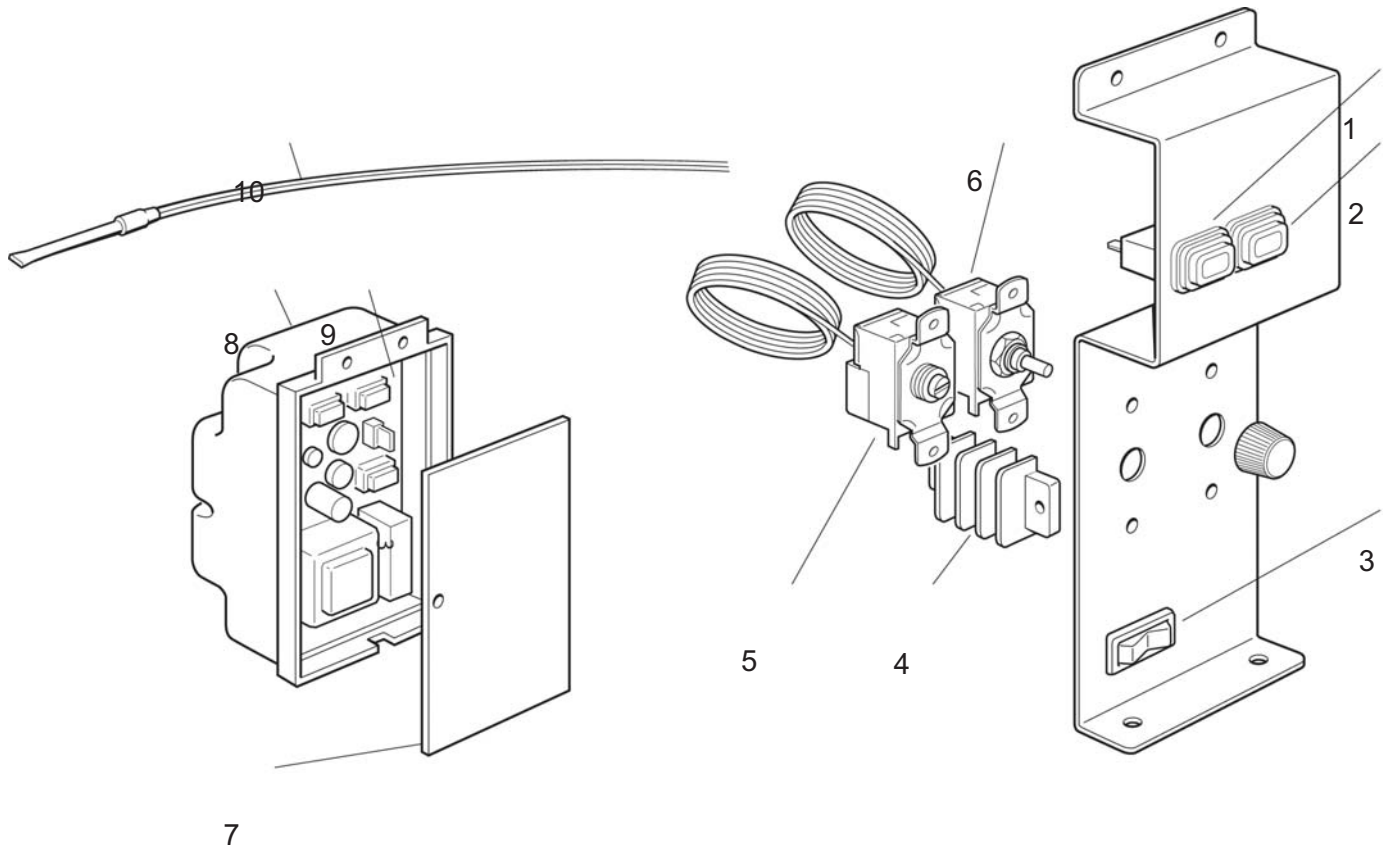
## Water System



Item Number	Part Number	Description
1	1011337-28	Water Inlet Valve
1a	1011411-42	Flow Control
2	1011411-43	Tube, per meter
3	1011411-44	Water Inlet Elbow assy
4	1011411-45	O Ring
5	1011411-46	Metal Bracket
6	1011337-31	Water Pump
7	1011411-47	Tube
8	1011411-48	Spray System Assy
9	1011411-49	Plastic Plug NLA-See Item 8
10	1011411-50	Plastic Plug NLA-See Item 8
11	1011411-51	Spray Cover Kit
12	1011337-38	Tee Tube
13	1011357-90	Plastic Nut
14	1011337-39	Tube
15	1011411-52	Tube
16	1011411-53	Bin Drain
17	1011337-34	O Ring
18	1011337-32	Drain Filter
19	1011411-54	Spray System Seat
20	1011411-55	O Ring
Not Shown		
21	1011411-64	Water Inlet Adapter
22	1011337-34	Water Inlet Adapter O Ring

# ICEU070A Service Parts

## Control System



Item Number	Part Number	Description
1	1011411-56	Warning Light - Reset Button
2	1011411-57	Master Lighted Switch
3	1011411-58	Switch
4	1011337-64	Terminal Board
5	1011411-59	Bin Thermostat
6	1011337-68	Evap. Thermostat
7	1011411-60	Cover
8	1011411-61	Metal Control box
9	1011411-62	PC Board - Cleaning Remind
10	1011357-157	Condenser Sensor Black Plug
11	1011411-70	Condenser Sensor White Plug, From 2012 Serial Number
12	1011411-73	Wire Harness, See Page 6

# ICEU070A Service Parts

## Wiring Diagram

